

Technical Data Sheet

17013 Black Acrylic Adhesive Tape

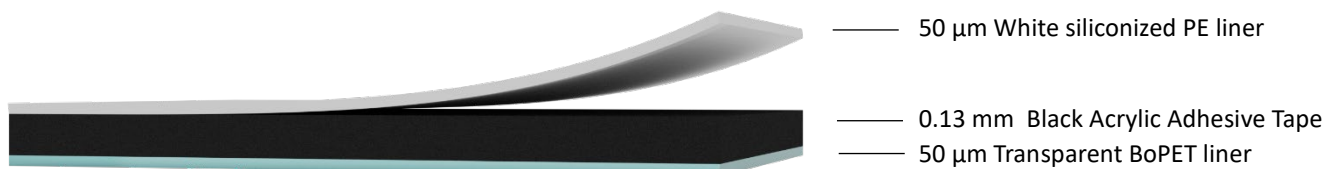
Product Description

CCL Olympic 17013 is a black, double sided acrylic adhesive tape that is specifically designed for electronic manufacturers that need a robust, impact-resistant and light-blocking bonding solution for e.g. bezel bonding and display gaskets. This ultra-thin tape is supplied between a durable polyester release liner and a polyethylene cover film, to ensure that the typically needed narrow bond lines can easily be formed, handled and applied. It provides a high performance and user-friendly alternative to conventional foam bonding tape constructions and liquid adhesive.

Product Features

- 0.13 mm thick
- Thin black double sided pressure sensitive adhesive tape
- Specifically formulated for the electronic industry
- Light blocking properties
- Also prevents dust & water ingress
- Typical applications are for example bezel, display and lens bonding
- Impact resistance
- Excellent adhesion to glass, PC, ABS and PP
- Slitted on request

Product Construction



Technical Information Note: The technical data below cannot be used for specification purposes but should be considered representative or typical only.

Available sizes

Property	Value	Additional information
Standard roll length	66 m.	Other lengths available
Effective roll width	900 mm.	
Core size	3 inch.	HIPS oversized

Typical Product Properties & Test Conditions

Property	Value	Method	Additional information
Total tape thickness	0.13 mm.	ASTM D3652	
Thickness tolerance	15%		
Density	0.93 g/cm ³	Internal method	
Adhesive type	Soft Acrylic		
Color	Black		
Top liner	50 µm White Siliconized PE		
Bottom liner	50 µm Transparent BoPET		

Typical Performance Characteristics

Property	Value	Method	Additional information
90° peel adhesion, initial	16 N/cm	ASTM D3330	Stainless Steel 20 min. dwell time
90° peel adhesion, final	23 N/cm	ASTM D3330	Stainless Steel 72 hrs. dwell time
Static shear (20°C)	1500 G	ASTM D3654	
Static shear (90°C)	500 G	ASTM D3654	
Minimum long term temperature	- 40 °C	Internal Method	
Maximum long term temperature	100 °C	Internal Method	
Maximum short term temperature	125 °C	Internal Method	

Additional information test method

- 90° peel adhesion according to ASTM D3330. Stainless steel substrate, aluminum backing. 72-hour dwell time at room temperature. Listed value is average value force to remove adhesive at room temperature.
- Static shear according to ASTM D3654. Stainless steel substrates, 0.5 sq.in. (3.23 sq.cm.), 24-hour dwell time at room temperature. The adhesive will hold its listed weight for 10,000 minutes (approximately seven days) at the listed temperature.
- Long term maximum temperature is the temperature at which the adhesive will hold 250 grams under static load (10,000 minutes).
- Short term maximum temperature is the temperature to which the adhesive can be exposed for four hours with a static load of 100 grams.

Product Applications

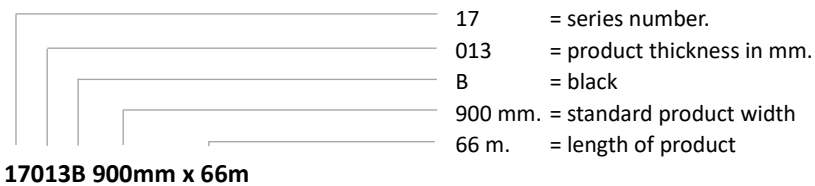
17013 is designed for applications in the electronic industry, including:

- Mobile electronics
- Televisions
- Display/bezel bonding
- Component mounting

Product code structure

The structure of our product code is as follows:

For example 17013B:



Custom Solutions

We can modify all our adhesive and mechanical properties for various solutions, such as peel, adhesion, shear, softness, impact resistance, tack, color, rigidity, flexibility, temperature resistance and even smell to create the solution that meets your exact specifications.

Additional Product Information

Product Application	The application surface should be clean and dry. In order to optimize performance, surface temperatures should be around room temperature.
Storage Conditions & Shelf Life	17013 Olympic tapes must be stored between 10°C to 30°C, and 0-95% relative humidity. The optimum storage conditions are 22°C and 50% relative humidity and in original sealed packaging. If stored under recommended conditions, then this material will retain its specified performance criteria for 2 years. Performance of tapes is not projected to change even after shelf life expires, but it is recommended that the tapes be used within two years.
Conflict Minerals	Conflict Minerals refers to illegal mining of minerals or other derivatives (Tin, Tantalum, Tungsten and Gold) mined in the provinces of the DRC (Democratic Republic of Congo). CCL-Olympic does not use Tin, Tantalum, Tungsten or Gold, or any derivative thereof, for the production of any of their products. Official statement available on request.
RoHS	RoHS (Restriction of Hazardous Substances). Olympic hereby confirms that our products from series LBL, 1000, 3000, 5000, 7000, 8000 and 9000 comply with EU Directive 2011/65/EU (RoHS recast/RoHS 2), as amended by EU 2015/863. Official statement available on request.
REACH	Olympic hereby confirms that in case of products from the series LBL, 1000, 3000, 5000, 7000, 8000 and 9000 we always observe the prescriptions of REACH (1907/2006/EC) regulation and the product(s) are fully compliant with the relevant regulation. Official statement available on request.
PFAS	At CCL-Olympic, we want to reassure our customers that our products are entirely free of PFAS (Per- and Polyfluoroalkyl Substances), underscoring our commitment to product safety and environmental responsibility. Official statement available on request.
ISO	CCL Olympic is ISO9001 and ISO14001 certified.

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