

Technical Data Sheet

3204 Gray Acrylic Foam Tape
3204 White Acrylic Foam Tape

Product Description

CCL Olympic 3204 is a 400 micron thick, acrylic foam tape that is often used in automotive and industrial applications.

Its inherent conformal properties enable meticulous converting, providing a superior bonding solution for applications that demand the utmost precision. The multi-purpose acrylic adhesive demonstrates exceptional bonding to a wide variety of materials including metals, glass, ceramics and plastics treated with corona, plasma or a primer. In many applications, CCL Olympic 3204 can be used to replace mechanical fasteners such as rivets, screws, welds or liquid adhesives.

This product is gray(G) or white(W) in color.

Product Features

- High performance double sided pressure sensitive adhesive tape
- Conformable
- Easy to die-cut
- Unique visco-elastic nature ensures a strong bond which can absorb shocks and stress
- 0.4 mm thick
- Long-lasting bond for indoor and outdoor applications
- The adhesives have an excellent solvent, plasticizer, and moisture resistance.
- Slitted on request
- 100% closed cell structure

Product Construction



Technical Information Note: The technical data below cannot be used for specification purposes but should be considered representative or typical only.

Available sizes

Property	Value	Additional information
Standard roll length	66 m.	Other lengths available
Effective roll width	900 mm.	
Core size	3 inch.	HIPS oversized

Typical Product Properties & Test Conditions

Property	Value	Method	Additional information
Total tape thickness	0.4 mm.	ASTM D3652	
Thickness tolerance	15%		
Density	0.64 g/cm ³	Internal method	
Adhesive type	Conformable Acrylic		
Color	Gray/White		
Liner type	PE		
Liner thickness	140 μm		
Color liner	Red		

Typical Performance Characteristics

Property	Value	Method	Additional information
90° peel adhesion, initial	18 N/cm	ASTM D3330	Stainless Steel 20 min. dwell time
90° peel adhesion, final	27 N/cm	ASTM D3330	Stainless Steel 72 hrs. dwell time
90° peel adhesion, final	17 N/cm	ASTM D3330	PMMA 72 hrs. dwell time
Static shear (20°C)	1500 G	ASTM D3654	
Static shear (90°C)	250 G	ASTM D3654	
Dynamic shear	900 kPa	ASTM D1002	Shear rate: 12.7 mm/min
Minimum long term temperature	- 40 °C	Internal Method	
Maximum long term temperature	150 °C	Internal Method	
Maximum short term temperature	200 °C	Internal Method	

Additional information test method

- 90° peel adhesion according to ASTM D3330. Stainless steel substrate, aluminum backing. 72-hour dwell time at room temperature. Listed value is average value force to remove adhesive at room temperature.
- Static shear according to ASTM D3654. Stainless steel substrates, 0.5 sq.in. (3.23 sq.cm.), 24-hour dwell time at room temperature. The adhesive will hold its listed weight for 10,000 minutes (approximately seven days) at the listed temperature.
- Long term maximum temperature is the temperature at which the adhesive will hold 250 grams under static load (10,000 minutes).
- Short term maximum temperature is the temperature to which the adhesive can be exposed for four hours with a static load of 100 grams.

Product Applications

3204 is suitable for a range of applications including:

- Automotive wheel trims, mirrors and tread plates
- Outdoor signage and window grilles
- White goods
- Mobile electronics bezel bonding
- Component mounting

Product code structure

The structure of our product code is as follows:

For example 3204G:

32	= series number
04	= product thickness in mm.
G	= gray
900 mm.	= standard product width
66 m.	= length of product

3204G 900mm x 66m

Custom Solutions

We can modify all our adhesive and mechanical properties for various solutions, such as peel, adhesion, shear, softness, impact resistance, tack, color, rigidity, flexibility, temperature resistance and even smell to create the solution that meets your exact specifications.

Additional Product Information

Product Application	The application surface should be clean and dry. In order to optimize performance, surface temperatures should be around room temperature.
Storage Conditions & Shelf Life	3204 Olympic tapes must be stored between 10°C to 30°C, and 0-95% relative humidity. The optimum storage conditions are 22°C and 50% relative humidity and in original sealed packaging. If stored under recommended conditions, then this material will retain its specified performance criteria for 2 years. Performance of tapes is not projected to change even after shelf life expires, but it is recommended that the tapes be used within two years.
Conflict Minerals	Conflict Minerals refers to illegal mining of minerals or other derivatives (Tin, Tantalum, Tungsten and Gold) mined in the provinces of the DRC (Democratic Republic of Congo). CCL-Olympic does not use Tin, Tantalum, Tungsten or Gold, or any derivative thereof, for the production of any of their products. Official statement available on request.
RoHS	RoHS (Restriction of Hazardous Substances). Olympic hereby confirms that our products from series LBL, 1000, 3000, 5000, 7000, 8000 and 9000 comply with EU Directive 2011/65/EU (RoHS recast/RoHS 2), as amended by EU 2015/863. Official statement available on request.
REACH	Olympic hereby confirms that in case of products from the series LBL, 1000, 3000, 5000, 7000, 8000 and 9000 we always observe the prescriptions of REACH (1907/2006/EC) regulation and the product(s) are fully compliant with the relevant regulation. Official statement available on request.
PFAS	At CCL-Olympic, we want to reassure our customers that our products are entirely free of PFAS (Per- and Polyfluoroalkyl Substances), underscoring our commitment to product safety and environmental responsibility. Official statement available on request.
ISO	CCL Olympic is ISO9001 and ISO14001 certified.

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